



## Product Information Sheet

### EPO-TEK® 730-110 Black

**Date:** September 2017  
**Rev:** IV  
**No. of Components:** Two  
**Mix Ratio by Weight:** 1 : 1  
**Specific Gravity:** Part A: 1.17      Part B: 0.97  
**Pot Life:** 1 Hour  
**Shelf Life- Bulk:** One year at room temperature

**Recommended Cure: 80°C / 2 Hours**

Minimum Alternative Cure(s):  
*May not achieve performance properties listed below*  
100°C / 30 Minutes  
23°C / 24 Hours

#### NOTES:

- Container(s) should be kept closed when not in use.
- Filled systems should be stirred thoroughly before mixing and prior to use.
- Performance properties (rheology, conductivity, others) of the product may vary from those stated on the data sheet when bi-pak/syringe packaging or post-processing of any kind is performed. Epoxy's warranties shall not apply to any products that have been reprocessed or repackaged from Epoxy's delivered status/container into any other containers of any kind, including but not limited to syringes, bi-paks, cartridges, pouches, tubes, capsules, films or other packages.
- Syringe packaging will impact initial viscosity and effective pot life, potentially beyond stated parameters.

**Product Description:** A two component, room temperature curing, general and structural grade epoxy. It can be used for adhesive, sealing, and encapsulating applications in medical, x-ray device, filtration, opto-electronics and PCB industries. It is a black version of EPO-TEK® 730-110.

**Typical Properties:** Cure condition: 80°C / 2 Hours      Different batches, conditions & applications yield differing results.  
Data below is not guaranteed. To be used as a guide only, not as a specification. \* denotes test on lot acceptance basis

#### PHYSICAL PROPERTIES:

* Color (before cure):	Part A: Black	Part B: Clear yellow
* Consistency:	Pourable liquid	
* Viscosity (23°C) @ 20 rpm:	10,000-14,000	cPs
Thixotropic Index:	N/A	
* Glass Transition Temp:	≥ 50	°C (Dynamic Cure: 20-200°C/ISO 25 Min; Ramp -10-200°C @20°C/Min)
Coefficient of Thermal Expansion (CTE):		
Below Tg:	61	x 10 <sup>-6</sup> in/in°C
Above Tg:	192	x 10 <sup>-6</sup> in/in°C
Shore D Hardness:	76	
Lap Shear @ 23°C:	> 2,000	psi
Die Shear @ 23°C:	≥ 10	Kg    3,556 psi
Degradation Temp:	343	°C
Weight Loss:		
@ 200°C:	1.01	%
Suggested Operating Temperature:	< 250	°C (Intermittent)
Storage Modulus:	129,916	psi
* Particle Size:	N/A	

#### ELECTRICAL AND THERMAL PROPERTIES:

Thermal Conductivity:	N/A	
Volume Resistivity @ 23°C:	≥ 4 x 10 <sup>13</sup>	Ohm-cm
Dielectric Constant (1KHz):	3.24	
Dissipation Factor (1KHz):	0.009	

#### OPTICAL PROPERTIES @ 23°C:

Spectral Transmission:	< 2% @ 300-960	nm
	< 5% @ 980-1260	nm
Refractive Index:	N/A	

This information is based on data and tests believed to be accurate. Epoxy Technology, Inc. makes no warranties (expressed or implied) as to its accuracy and assumes no liability in connection with any use of this product.

EPOXY TECHNOLOGY, INC.  
14 FORTUNE DRIVE, BILLERICA, MA 01821 (978) 667-3805, FAX (978) 663-9782  
[www.epotek.com](http://www.epotek.com)